

Orchard Training Systems for Apples & Pears



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What we have to consider for a precise orchard management ?

Environment

- Soil (Structure, texture, fertility, ecc.)
- Weather (temperature, Humidity, light, ecc.)

Technical subjects

- Soil management
- Pruning
- Irrigation and nutrition
- Level of knowledge of the grower

Tree

Vigor, Productivity, Efficiency, Fruit Quality,

- Cultivar
- Rootstock
- Interaction cv /rootstock

Training system

Planting distance



**Different apple
needs different
training system**

RED DELICIOUS



**GALA
(bicolor)**



GRANNY SMITH



Fruit exposure to the light and effect of leaves shadow



Apple habit

Spur type= Starkrimson

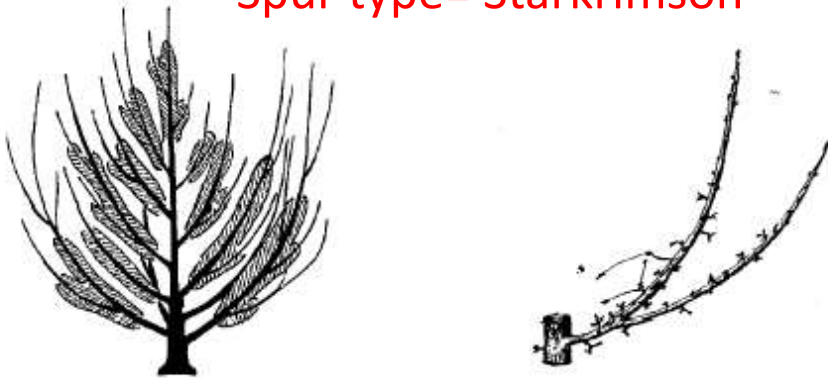


Fig. 3.10- Fruiting habitus type I (modified from Lespinasse, 1980).

Red Delicious



Fig. 3.11- Fruiting habitus type II (modified from Lespinasse, 1980).

Golden Delicious



Fig. 3.13- Fruiting habitus type III (modified from Lespinasse, 1980).

Rome Beauty



Fig. 3.15- Fruiting habitus type IV, modified from Lespinasse, 1980).

Apple training system

Apple orchard design

The last decade has seen pronounced innovation in apple orchard design marked by the success of new training systems developed as function of planting density.

Orchard density can range between 1,500 (Solaxe) trees/ha up to 10,000 trees/ha (Super spindle).

High density orchard trained at Super spindle induces early bearing starting from the second year.

Its weaknesses are:

- need of high level of technology;
- excess of vigor especially in fertile soil (high organic matter);
- lifespan less than 15 years.

Planting density:

Training system	Spacing (m)	Spacing (feet)	Planting density (trees/ha)	Planting density (trees/acre)	Cultivar
Spindle intensive	3.3 x 0.9	(11 x 3)	3,367	1,367	Gala. Rosy Glow Fuji
Spindle standard	3.6 x 0.9	(12 x 3)	3,086	1,249	Gala, Fuji and Rosy Glow
Bi-axis	3.3 x 0.9-1.2	(11 x 3-4)	2,525-3,367	1,022-1,367	Gala, Fuji and Rosy Glow

Canopy shape Bi-axis vs Spindle and V-system



Solaxe

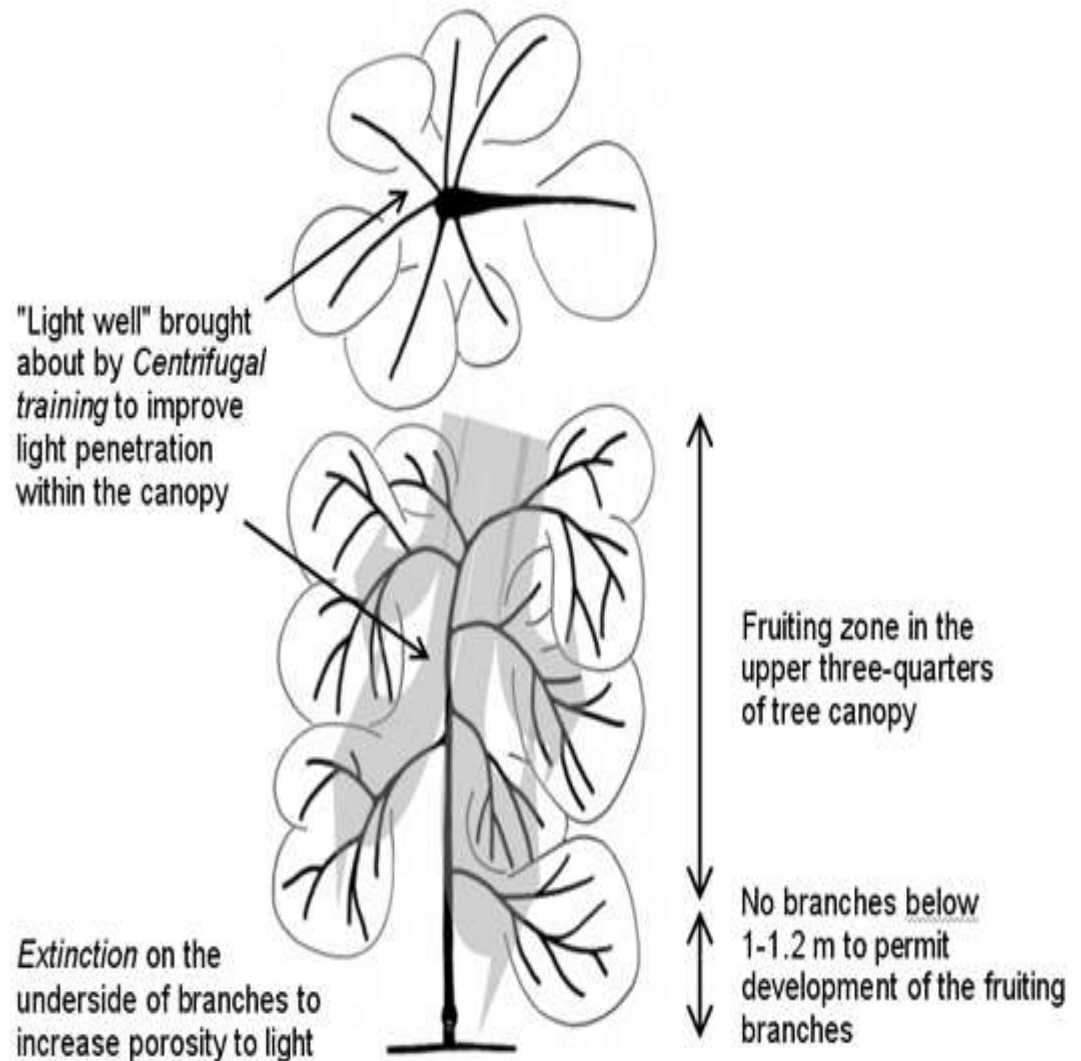
The solaxe is the combination of two training systems; the “Solen” (Lespinnasse, 1989) and the “Axe vertical” (Lauri and Lespinnasse, 2000).

This training system is based on the progressive formation of the tree structure, to establish an equilibrium between vegetative and fruiting activity.

This situation can be obtained with the use of permanent fruiting branches.

Central axis and the fruiting branches grow freely, whereas competing vegetative shoots are removed.

As the branch ages, secondary fruiting formations like brindles and fruiting spurs will develop.

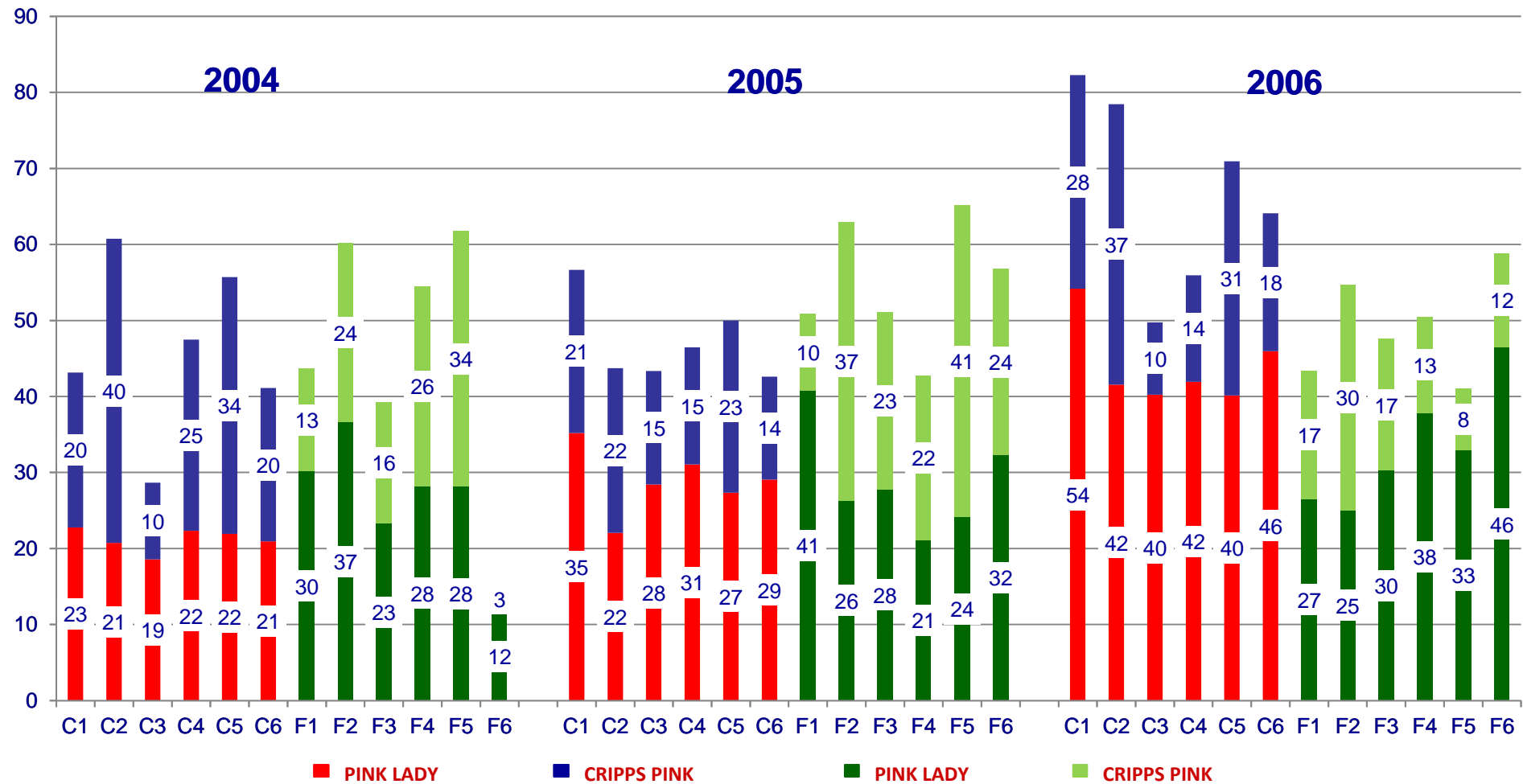




CRIPPS PINK/M9 - FERRARA PLANTING YEAR 2003. YEAR 2007



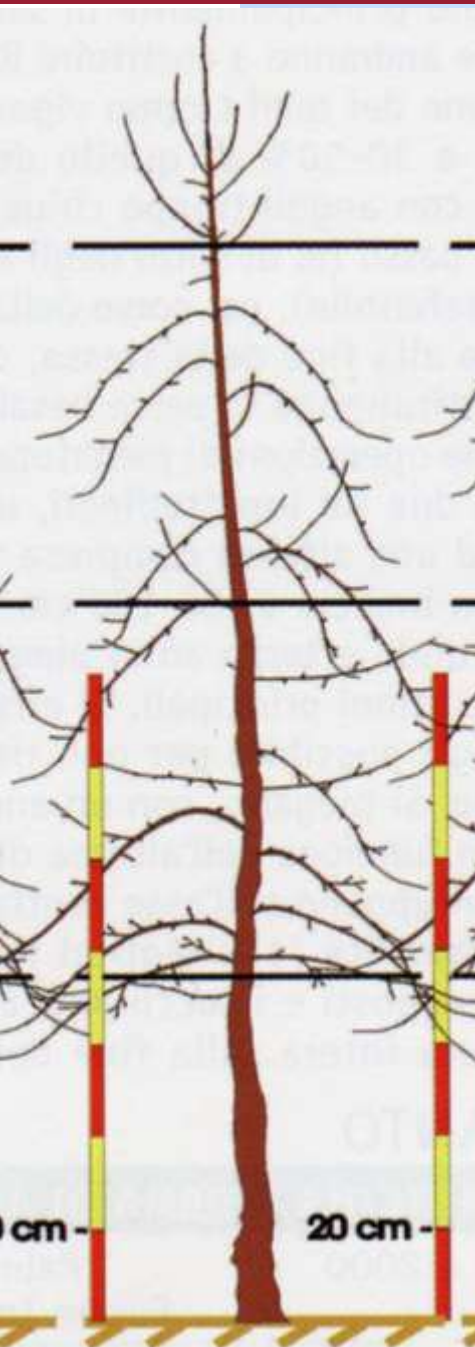
CRIPPS PINK: COMPARISON BEWTEEN SOLAXE (CENTRIFUGE) AND SLENDER SPINDLE IN THE PO VALLEY (FERRARA)



Cripps Pink: effect of fruit position in the canopy



SpindleFuji/M9 2nd leaf 3.3 x 0.9 m (10.8' x 2.95')

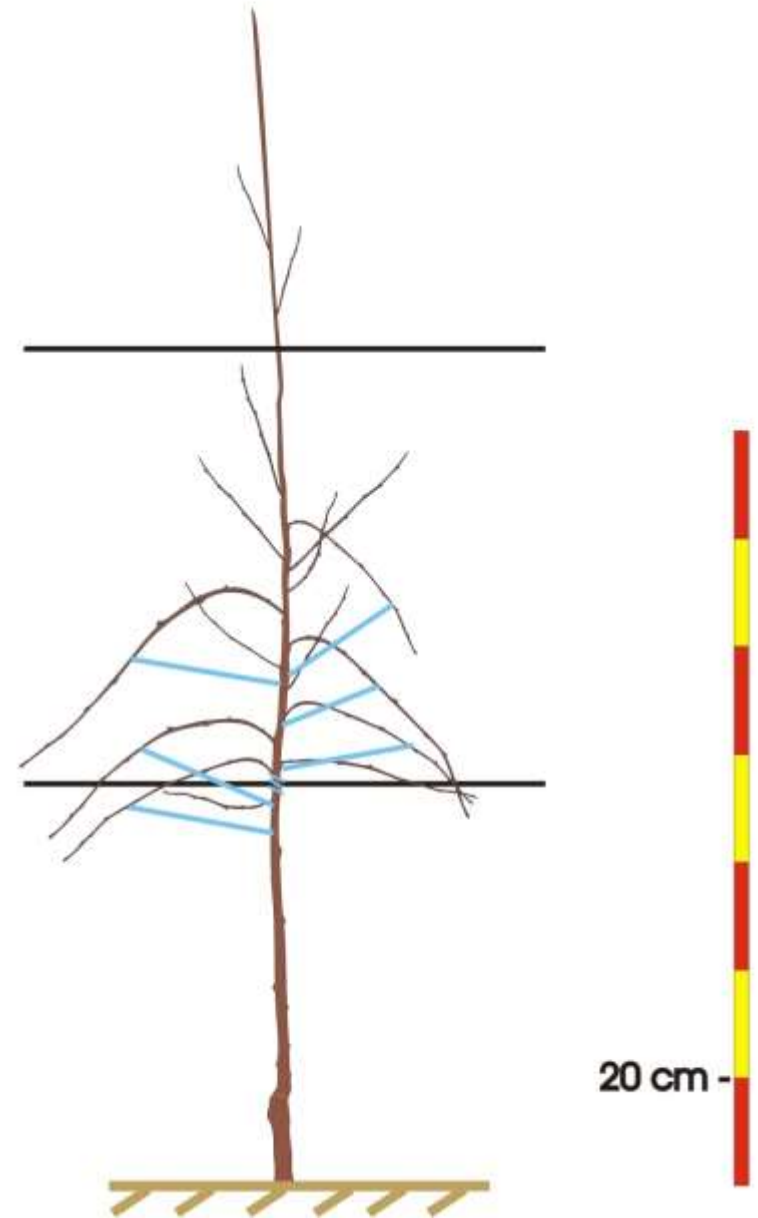
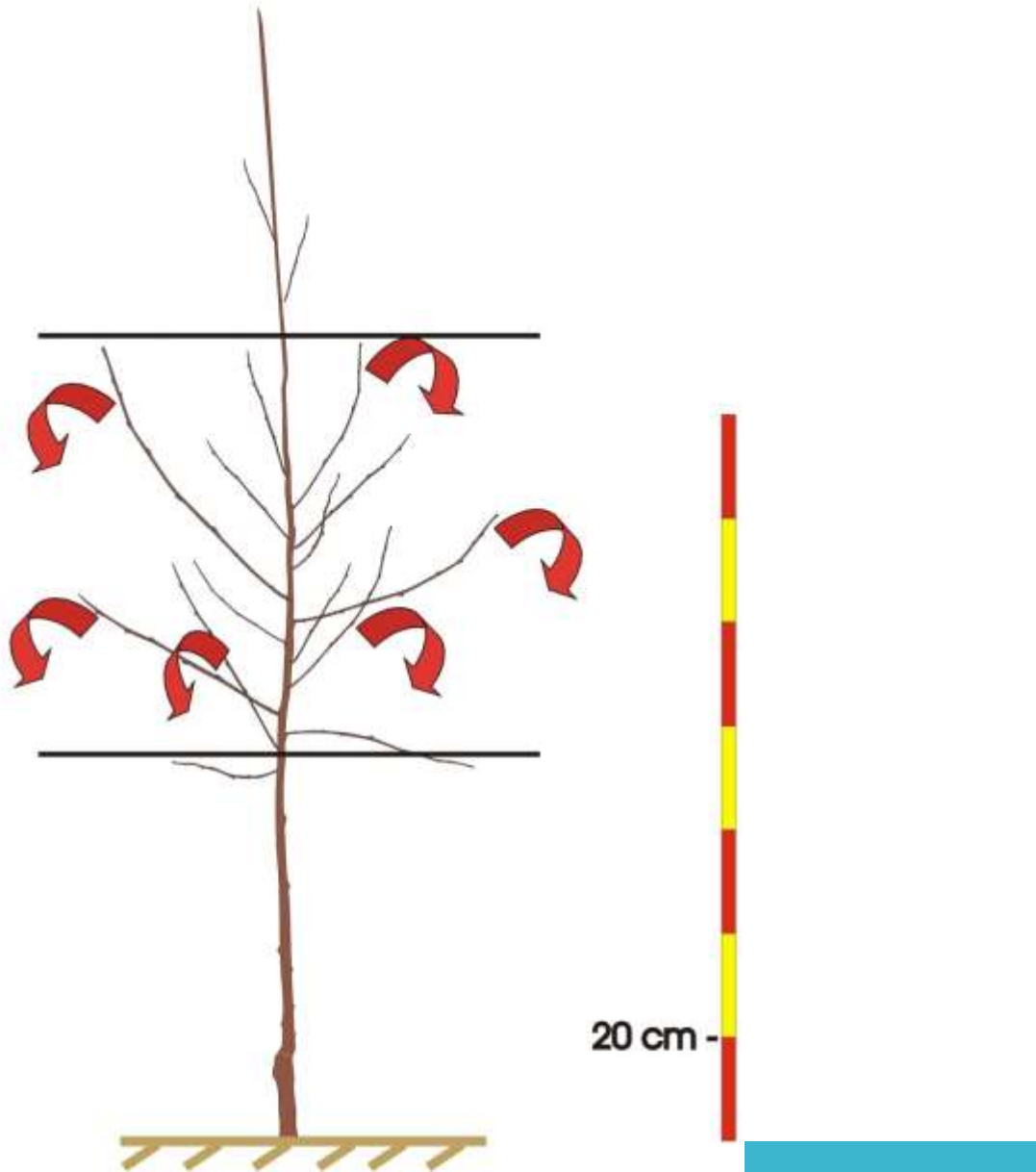


FUJI/PAJAM2 – SPINDLE 2nd leaf
3.3 x 0.9 m (10.8' x 2.95')

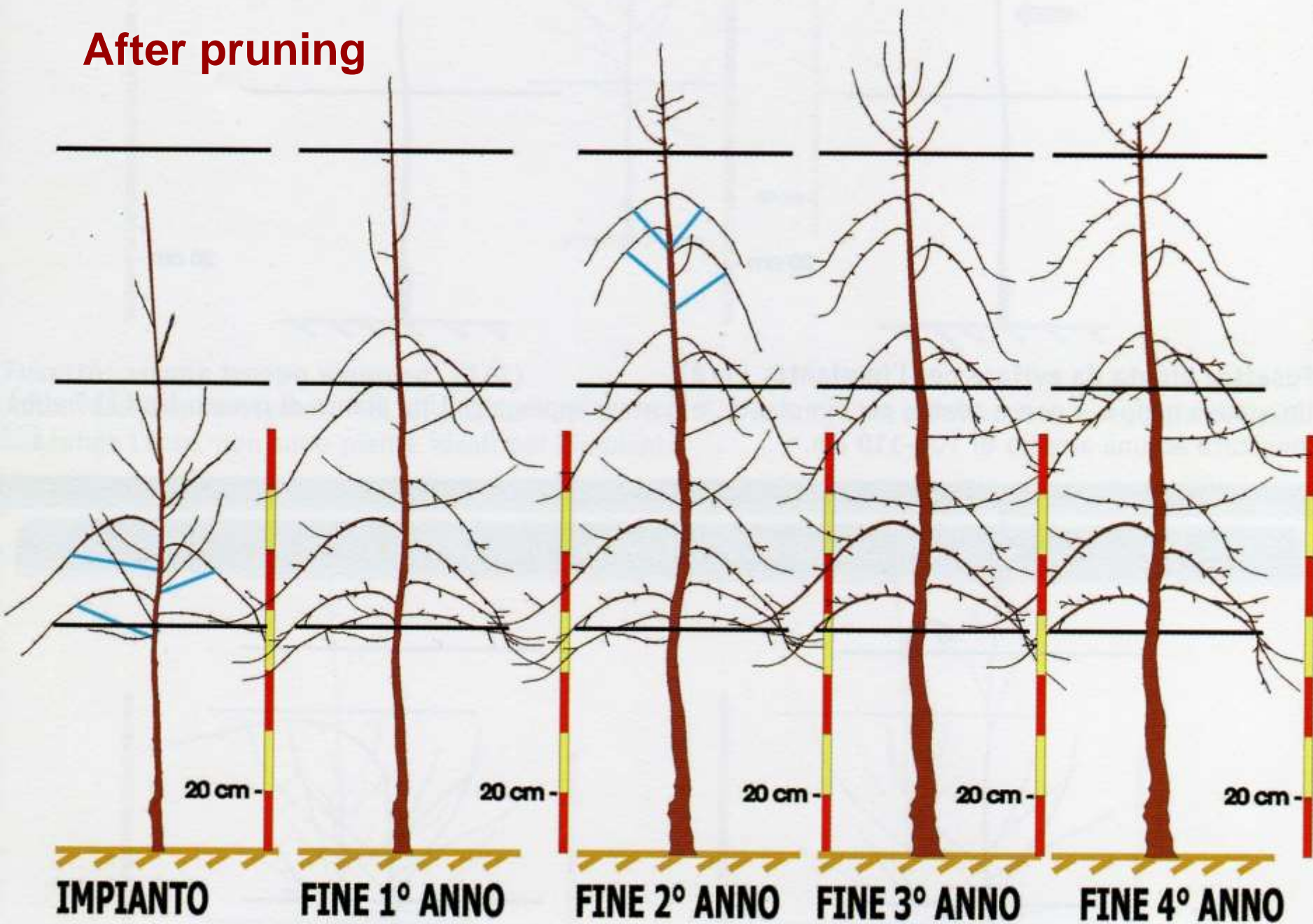
Cripps Pink/M9 2nd year



After planting



After pruning



V TRELLIS – ANGLE CANOPY

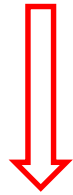


V TRELLIS - ANGLE CANOPY



Apple orchard design

New ideas regarding tree shape include plants with 2 or 3 axis so as to divide the vigor over more branches.



The innovative ‘Bibaum[®]’ system is a in nursery -pre-formed split-branches tree that obviates the delay of canopy formation.

Bi-axis



New ideas regarding tree shape include plants with 2 or 3 axis so as to divide the vigor over more branches.

Bi-axis trees can be created in three possible ways:

- 1) **Nursery.**
- 2) **Heading back the tree in the field** (however, one more year is necessary to develop the canopy structure if the bi-axis is created in the field).
- 3) **Top graft** an existing orchard.

The nursery technique to produce bi-axis trees utilizes a double chip budding or a bench-graft and has been patented as "Bibaum®".

(Musacchi, 2008; Musacchi et al., 2009)



Double chip budding



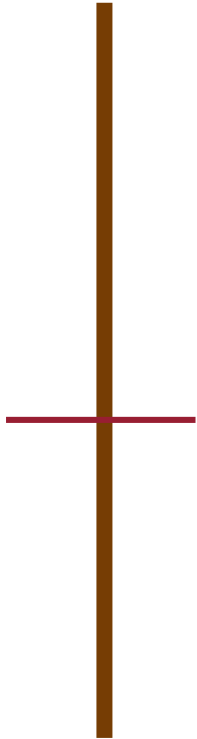
Bench graft



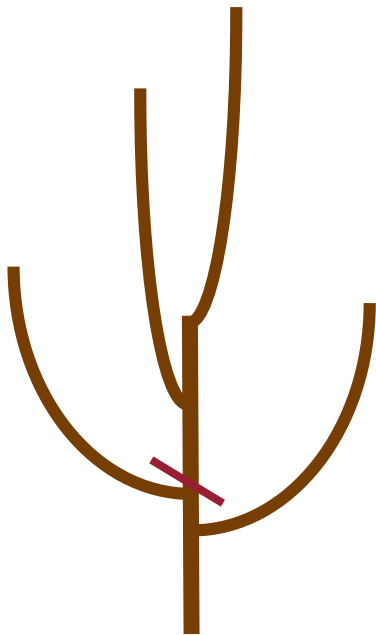
The innovative 'Bibaum[®]' system is a pre-formed, split-branch trees in nursery that obviate the delay of canopy formation.

Heading back the tree in the field

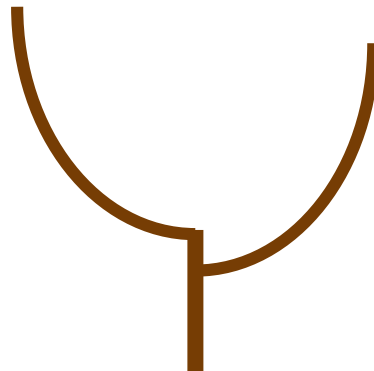
Heading back at planting



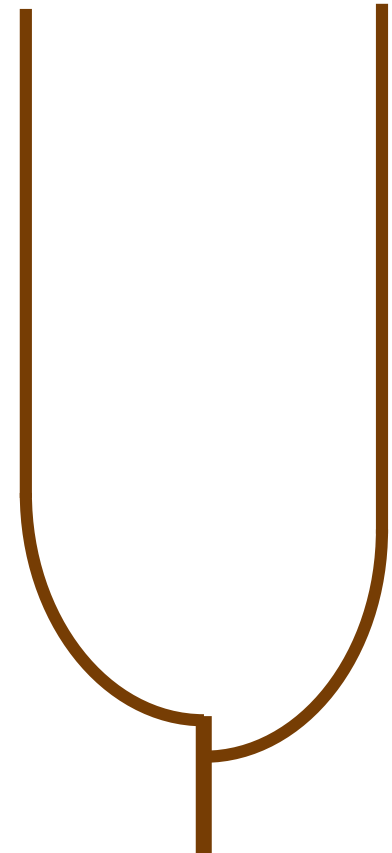
1st Head back
50 cm or 1.5 feet



2nd Head back
Just above the selected
axis 20- 30cm 0.6-1 feet



End of the first year at
least 2 m (7 feet) of new
growth.



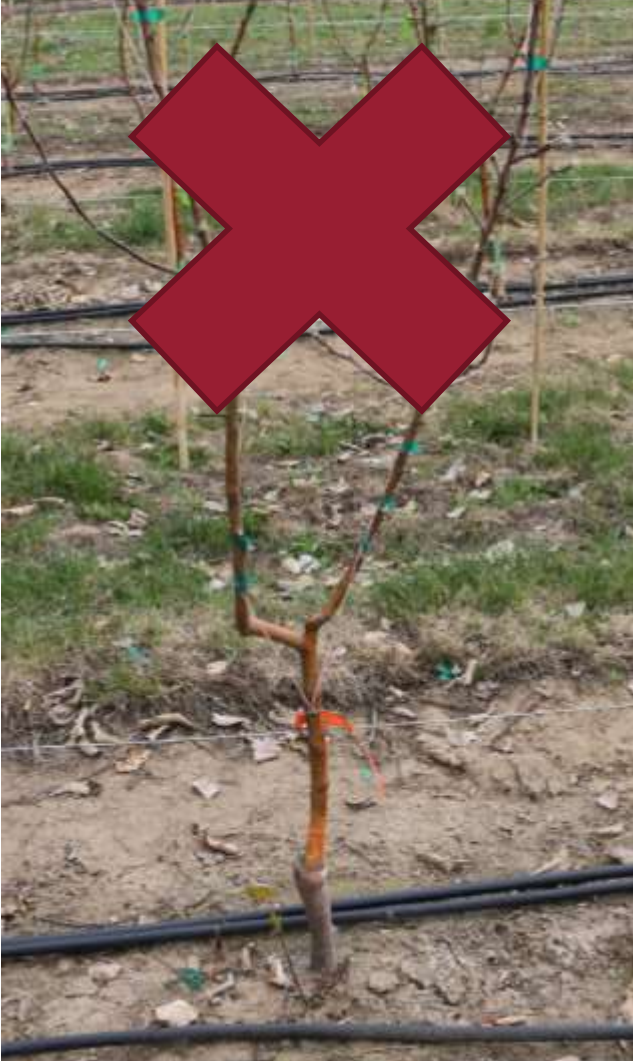
Heading back the tree in the field



Heading back the tree in the field

Possible mistakes:

- Head back to high
- Use existing lateral to build the axis



Top Graft





- This system requires a **trellis structure** with posts and **4 wires** equally spaced at a distance of **70 cm (2.5 feet)** between wires.
- Trees are planted with the **double axis oriented in the direction of the row** which results in a flat and narrow canopy with a **depth of 70 cm (2.5 feet)**.
- At planting, the two axes will bend in opposite directions and with a **crotch angle of 30-40 degrees** to make the basal angle of insertion wider.
- When vegetative growth starts, the two axes will be **oriented vertically to build a “double axis” tree**.

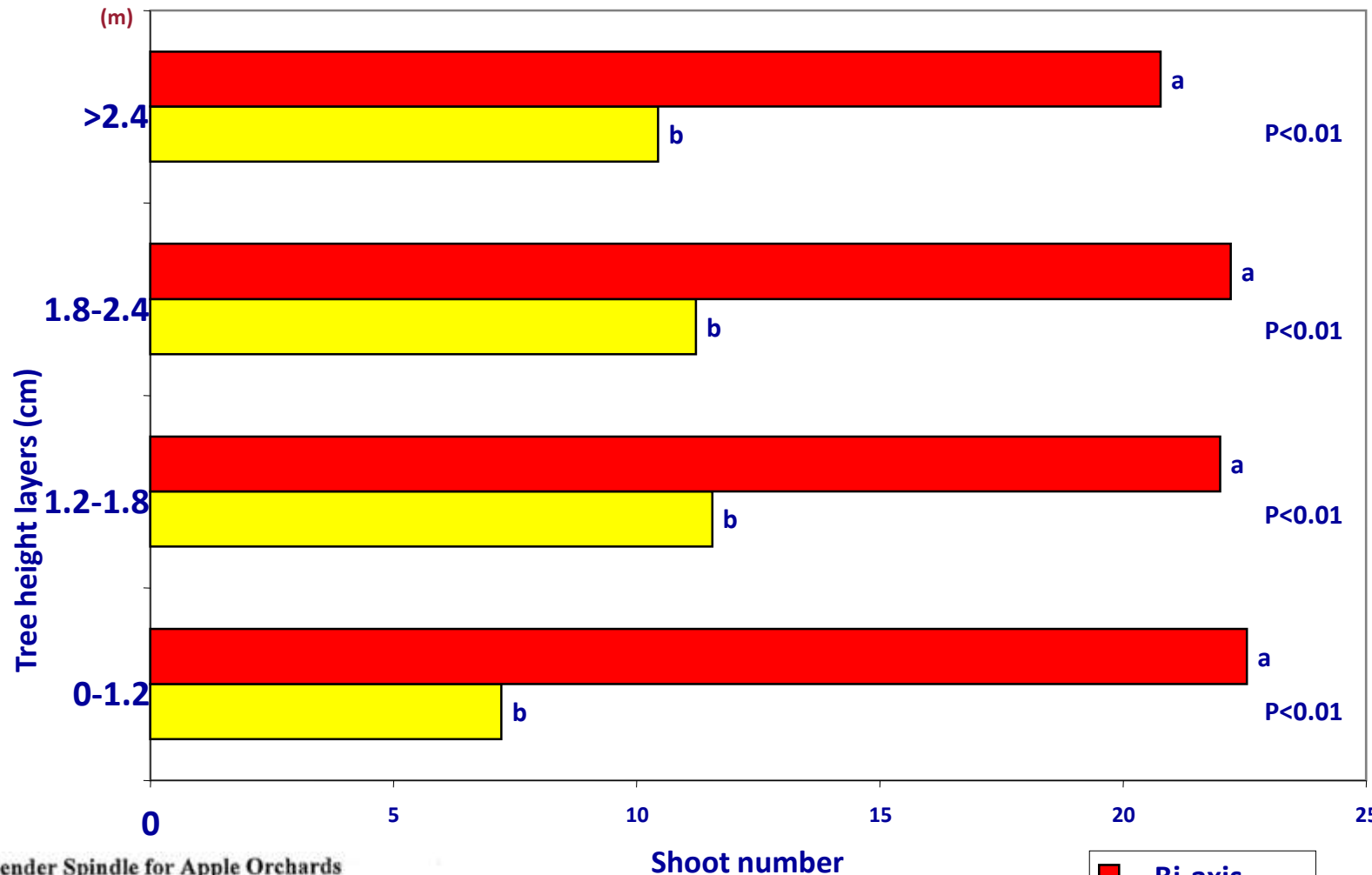
Bi-axis



- Ideally, we need **20-25 small branches on each axis.**
- It is not recommended to top the tree axis on apple.

This system doubles the number of shoots and reduces their length to half compare to spindle planted at the same distance.

Fuji: Year 4 (Ravenna) - Data 2006 – Shoots number at various tree heights



Bi-Axis: an Alternative to Slender Spindle for Apple Orchards

A. Dorigoni, P. Lezzer and N. Dallabetta
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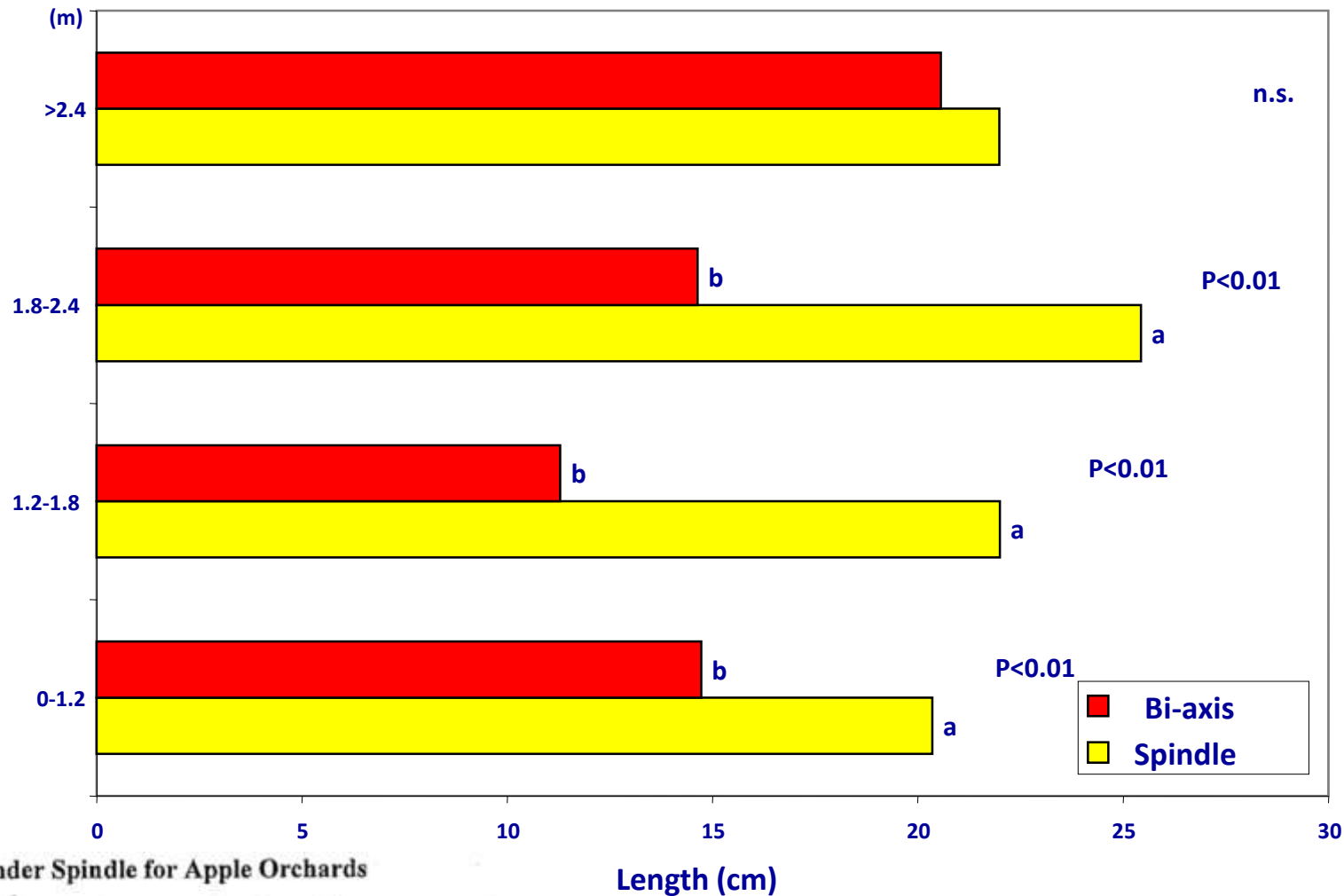
S. Serra and S. Musacchi
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Italy

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Ed.: T.L. Robinson
Acta Hort. 903, ISHS 2011

Fuji: Year 4 (Ravenna) - Data 2006 – 1-year shoot length at various tree heights



Tree height layers (cm)



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Materials and Methods

Location: Marrara (Ferrara)

Graft combination: Toshiro/M9 T337

Training system: Bi-axes and Spindle

Year of planting: 2005

Planting distance and density:

Spindle 4.0 x 0.9 m (2,778 trees/ha)

Bi-axes 4.0 x 1.2 m (2,083 trees/ha)

TOSHIRO/M9 T337: Marrara (FERRARA) Year of planting 2005. Productive and vegetative traits (Years 2006-08). Comparison: Spindle vs Bi-axes

Training system 2006	Planting density	Fruit number	Yield /tree (kg)	Fruit weight (g)	TSA (cm2)	Yield effic. (kg/cm2)	Calc. Yield (t/ha)
Bi-axes	2083	61	15,67	258 a	7,9	1,99	32,6
Spindle	2778	61	14,6	241 b	7,3	2,01	40,6
<i>Significatività</i>		ns	ns	*	ns	ns	*

Training system 2007	Planting density	Fruit number	Yield /tree (kg)	Fruit weight (g)	TSA (cm2)	Yield effic. (kg/cm2)	Calc. Yield (t/ha)
Bi-axes	2083	57,8	12,51	224	11,25	1,13	26,1
Spindle	2778	44,8	9,99	222	10,71	1,05	27,8
<i>Significatività</i>		ns	ns	ns	ns	ns	ns

Training system 2008	Planting density	Fruit number	Yield /tree (kg)	Fruit weight (g)	TSA (cm2)	Yield effic. (kg/cm2)	Calc. Yield (t/ha)
Bi-axes	2083	111,9 a	25,7 a	230	12,46	2,11 a	53,5
Spindle	2778	88,7 b	20,3 b	229	11,79	1,74 b	56,5
<i>Significatività</i>		**	**	ns	ns	*	ns

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TOSHIRO/M9 T337: Marrara (FERRARA) Year of planting 2005. Bi-axes productive and vegetative traits. Large branch vs Small branch

	Fruit number	Yield /tree (kg)	Fruit weight (g)	TSA (cm2)	Yield effic. (kg/cm2)	Calc. Yield (t/ha)	Calc. Yield (%)
Bi-axes 2006							
Large branch	26,6 b	6,72 b	256	4,76 a	1,48 b	14,0	42,8
Small branch	34,5 a	8,95 a	261	3,29 b	2,89 a	18,6	57,2
Significance	**	***	ns	***	***	32,6	100,0

	Fruit number	Yield /tree (kg)	Fruit weight (g)	TSA (cm2)	Yield effic. (kg/cm2)	Calc. Yield (t/ha)	Calc. Yield (%)
Bi-axes 2007							
Large branch	29,1	6,30	220	6,91	0,98	13,1	50,4
Small branch	28,7	6,20	231	4,92	1,33	12,9	49,6
Significance	ns	ns	ns	***	*	26,1	100,0

	Fruit number	Yield /tree (kg)	Fruit weight (g)	TSA (cm2)	Yield effic. (kg/cm2)	Calc. Yield (t/ha)	Calc. Yield (%)
Bi-axes 2008							
Large branch	59,2	13,57	229	7,12 a	1,91	28,3	52,8
Small branch	52,7	12,12	230	5,37 b	2,25	25,2	47,2
Significance	ns	ns	ns	***	*	53,5	100,0

Fuji (Ravenna):

different overcolor in the bottom part of the tree – Year 4

Spindle



Bi-axis



Bi-Axis: an Alternative to Slender Spindle for Apple Orchards

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Materials and Methods

Location: Migliaro (Ferrara)

Graft combination: Rosy Glow/M9T337

Training system: Bi-axes and Spindle

Year of planting: 2006

Planting distance and density:

Spindle: 3.3 x 0.8 m (3,788 trees/ha)

10.8' x 2.6' (1,534 trees/A)

Bi-axis: 3.3 x 0.8 m (3,788 trees/ha)

10.8' x 2.6' (1,534 trees/A)



Rosy Glow/M9 T337 – Medelana (FERRARA) Planting year 2006. Productive and vegetative traits 2007

Training system	Planting density (trees/ha)	Planting density (trees/A)	Fruit number	Yield kg/tree		Avr. fruit weight (g)		TCSA (cm ²)		Yield effic. (kg/cm ²)	Calc. Yield (t/ha)	Calc. Yield (tonne/A)
Bi-axis	3,788	1,533	21.2	5.02	a	238	a	5.34	a	0.97	19.0	7.7
Spindle	3,788	1,533	23.2	5.18	b	226	b	4.27	b	1.24	19.6	7.9
Significance			ns	ns		*		*		ns	ns	ns

Bi-axes	Planting density (trees/A)	Fruit number		kg/tree		Avr. fruit weight (g)	TCSA (cm ²)		Yield effic. (kg/cm ²)	Calc. Yield (t/ha)	Calc. Yield (%)
Large branch	1,533	8.8	b	2.07	b	238	3.41	a	0.61 b	7.8	41.2
Small branch	1,533	12.4	a	2.95	a	239	2.25	b	1.37 a	11.2	58.8
Significance		*		*		ns	*		*	19.0	100.0

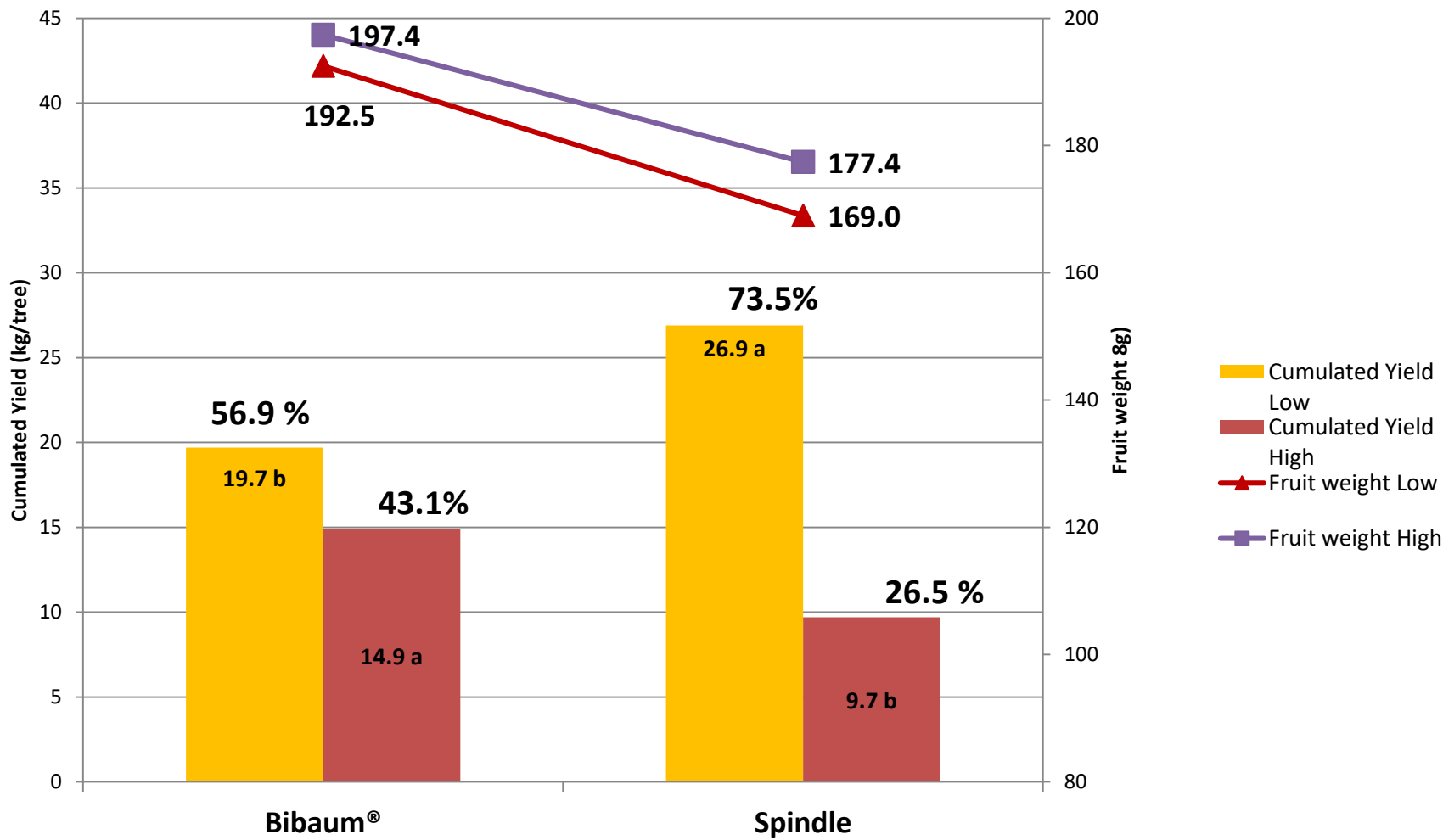
Bi-axis - Crop distribution

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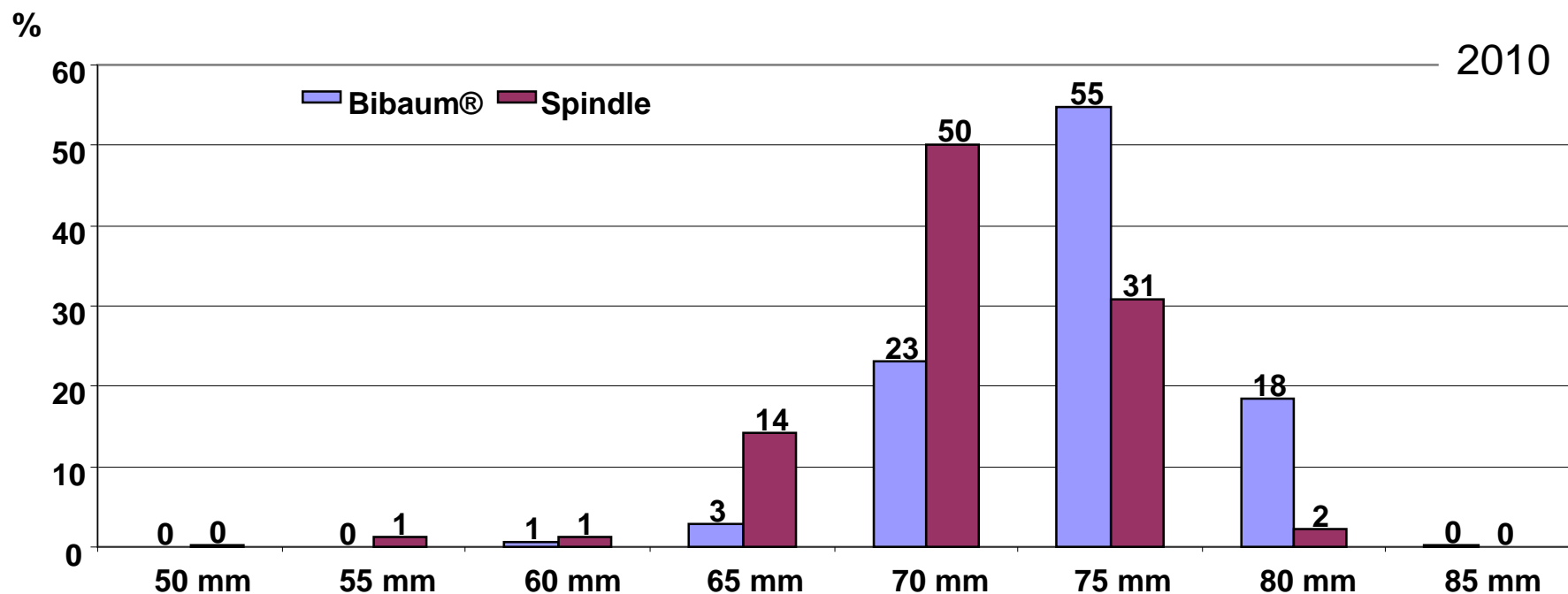
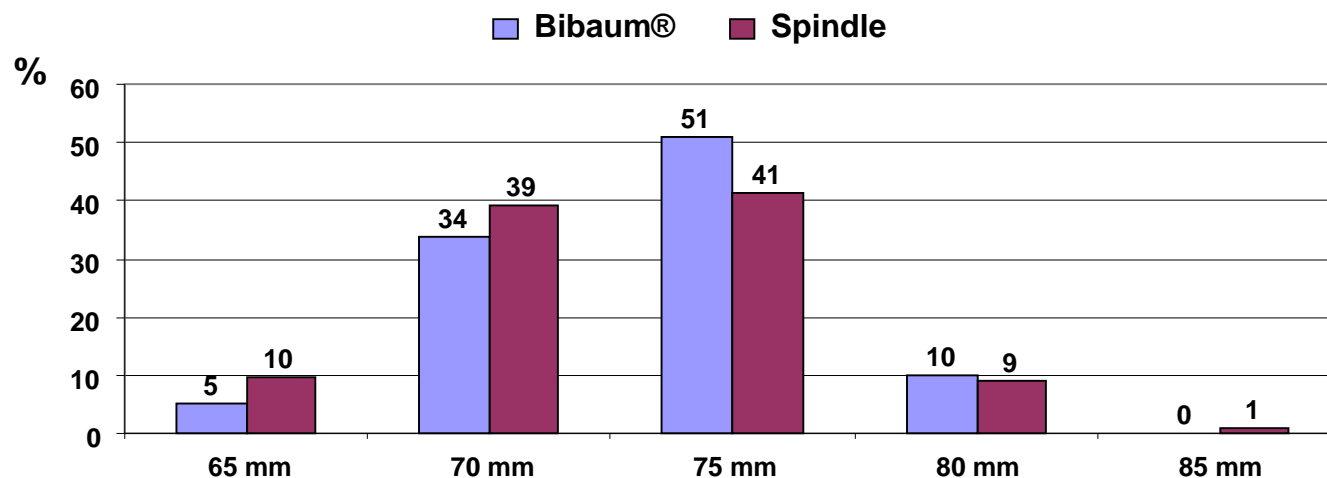


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Cumulated yield and the average fruit weight in the canopy

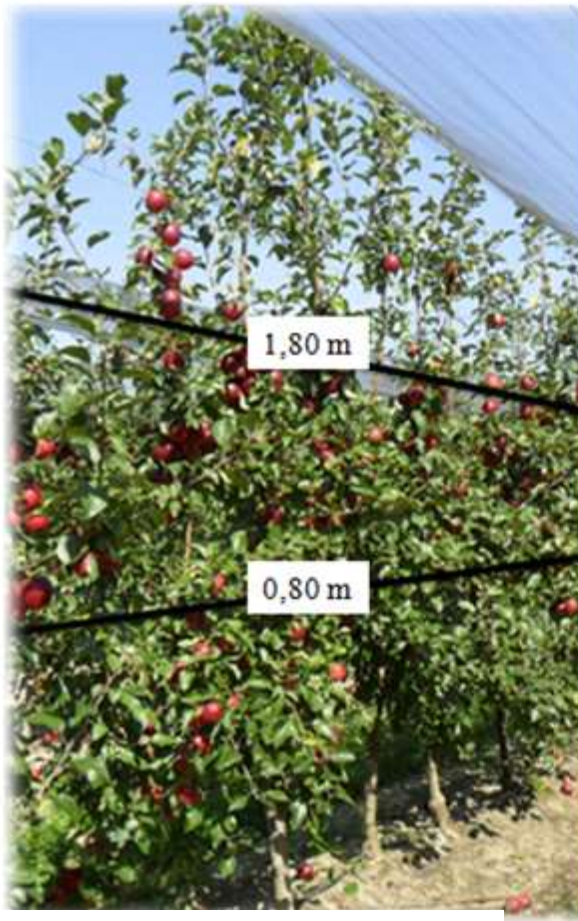


Fruit size distribution (%) (yrs 2009-2010)



MODI: Fruiting *habitus* investigation

- Single picking time
- Three canopy levels: $< 0.8\text{m}$ = low, $0.8\text{-}1.8\text{m}$ = medium, $>1.8\text{m}$ = high



Spur on axis



Brindilla



Spur on 1-year-old shoot



Spur on 2-years-old and over braches



Investigation of 'Modi'® Habitus in Relation to Training Systems

S. Musacchi^{1,2}, D. Bucci¹, V. Ancarani¹, F. Gagliardi¹ and S. Serra^{1,2}

¹ DipSA, Alma Mater Studiorum, University of Bologna, Italy

² TFREC, Washington State University, Wenatchee, WA, USA

Proc. Xth IS on Integrating Canopy, Rootstock and
Environmental Physiology in Orchard Systems

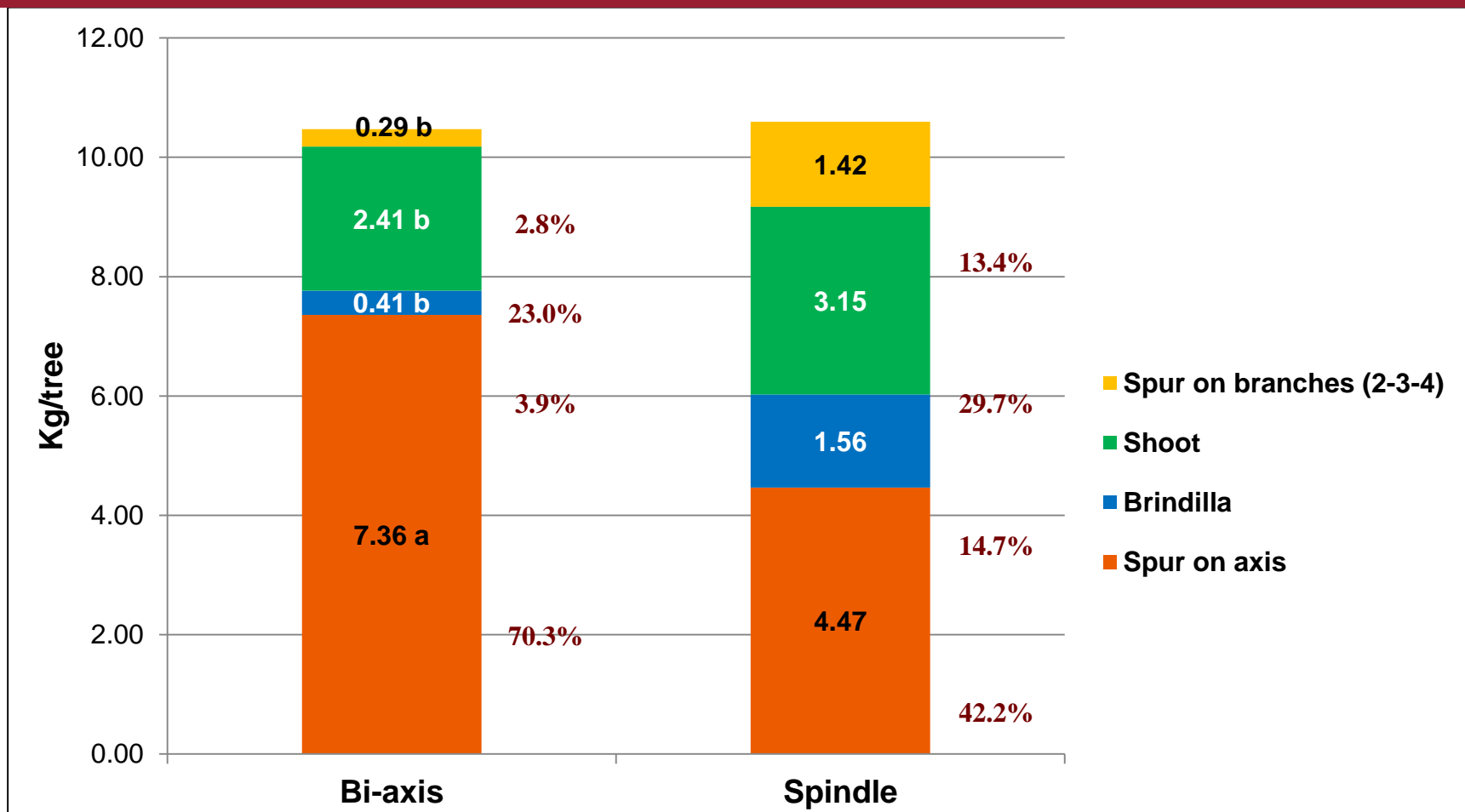
Ed.: K. Theron

Acta Hort. 1058, ISHS 2014

Modi: Habitus investigation

Results: comparison among training systems

Yield (kg) per training systems divided by bearing wood 2011



Investigation of 'Modi®' Habitus in Relation to Training Systems

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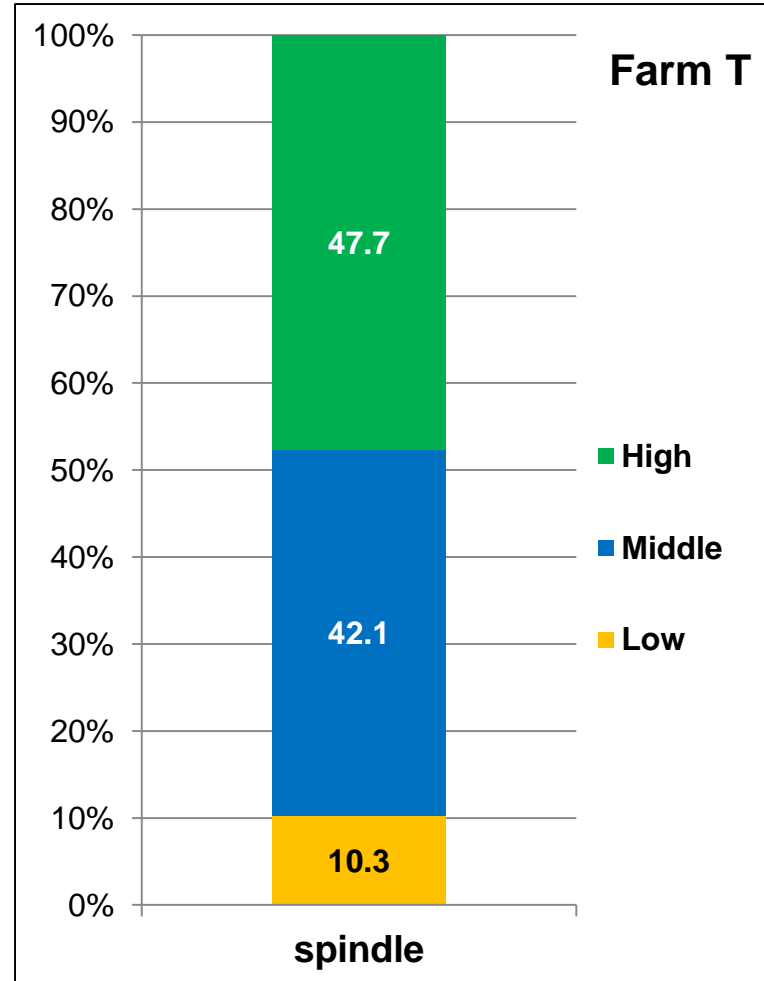
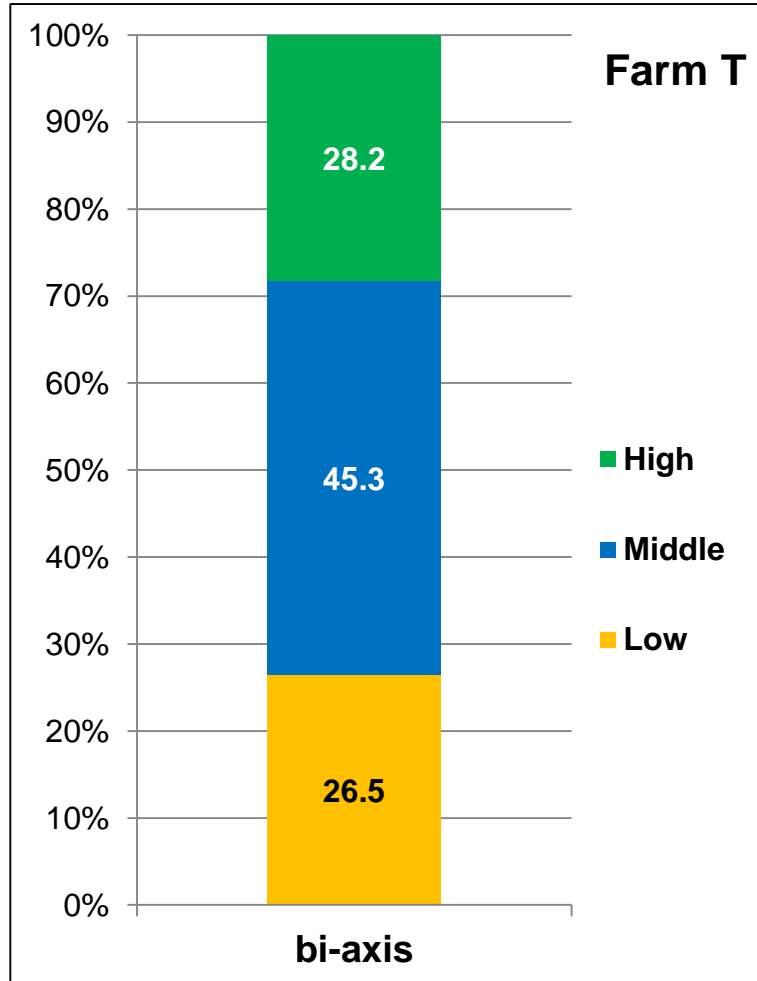
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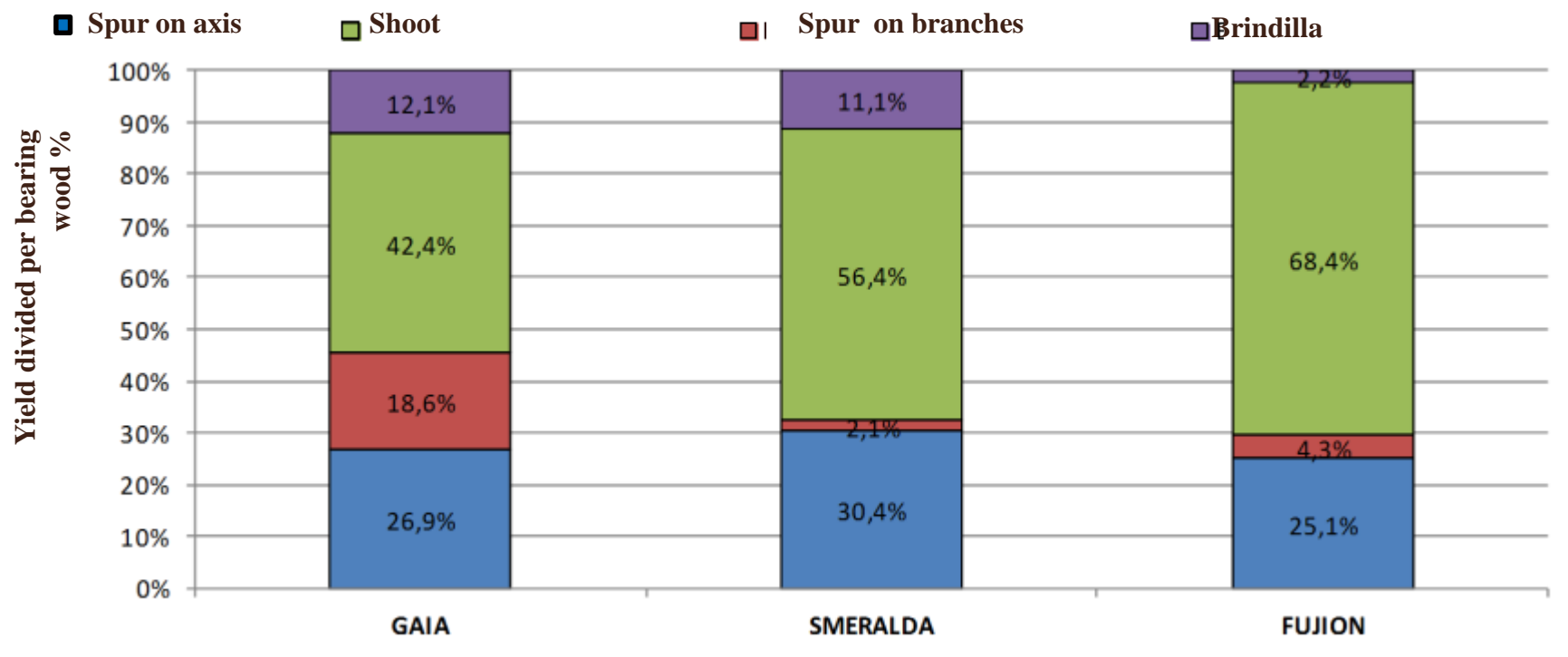


Percentage of spurs per canopy level



Distribution of fruits on different bearing wood in three cultivar

Yield (kg) divided by bearing wood 2011



Pear training system



PASSA CRASSANA
(1885)



BLANQUILLA (<1700)



ROCHA(1836)



CONFERENCE
(1885)

WILLIAM (1765)



DECANA DEL
COMIZIO (1849)



Pear cultivar



KAISER(1830)



MAX RED BARTLETT (1938)



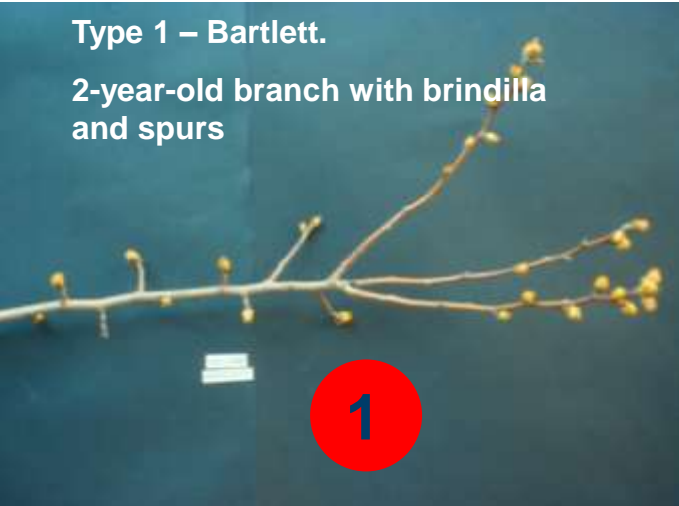
ABATE FETEL (1876)



Pear fruit-bud models

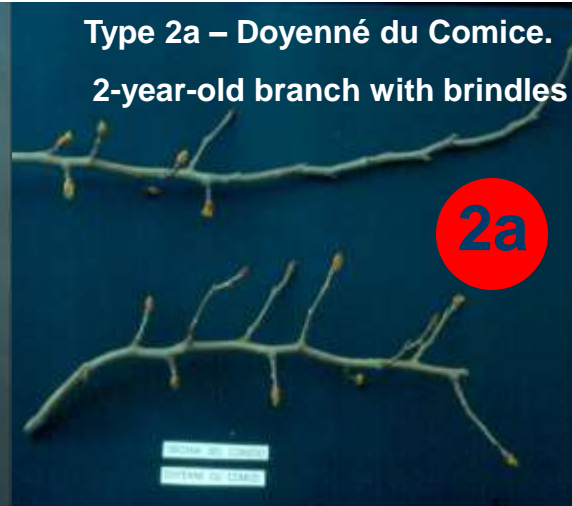
Type 1 – Bartlett.

2-year-old branch with brindilla and spurs



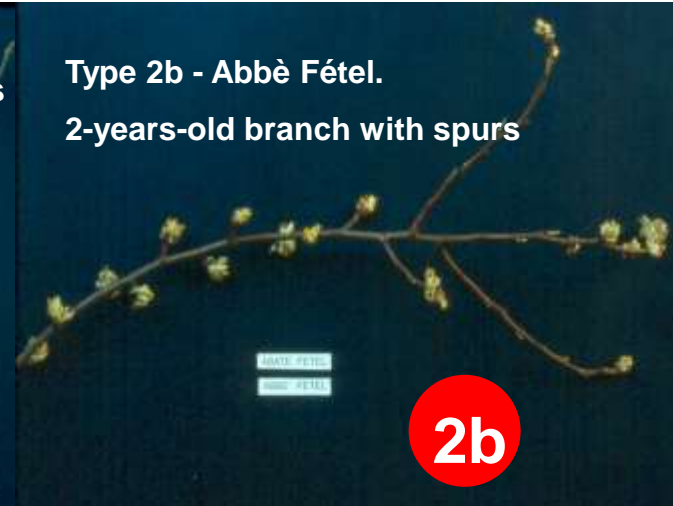
Type 2a – Doyenné du Comice.

2-year-old branch with brindles



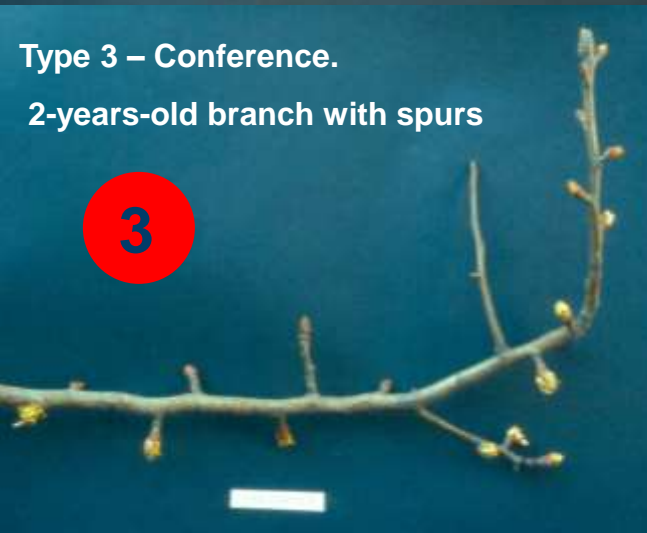
Type 2b - Abbè Fétel.

2-years-old branch with spurs



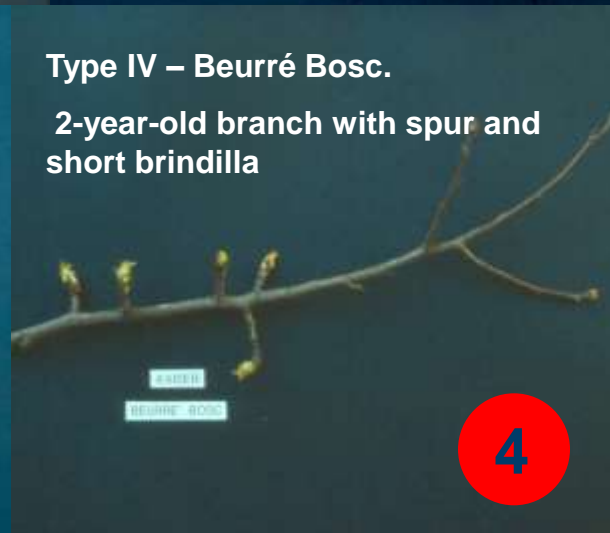
Type 3 – Conference.

2-years-old branch with spurs



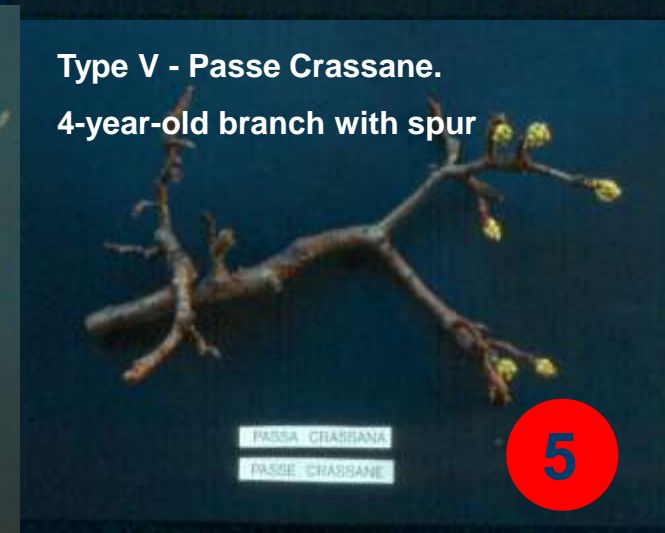
Type IV – Beurré Bosc.

2-year-old branch with spur and short brindilla



Type V - Passe Crassane.

4-year-old branch with spur



Training systems and spacings 2016

<u>Training system</u>	<u>Spacing (m)</u>	<u>Density (tree/ha)</u>	<u>Density (tree/acre)</u>	<u>Cultivar</u>
Free Palmetta	3,6 x 1,5	1,850	749	Main
	4,0 x 2,0	1,250	506	
Slender spindle	3,5 x 1,0	2,850	1,153	Main
	4,0 x 1,5	1,660	672	
Vertical axis	3,5 x 0,7	4,080	1,651	Abbé Fétel, Conference, Doyenné du Comice, Bosc
Y tatura	4,0 x 0,8	3,125	1,265	Main
	4,5 x 1,2	1,850	749	
Y longitudinal Bibaum®	3,3 x 1,0	3,030	1,227	Main
V system	3,5 x 0,7	4,080	1,651	Abbé Fétel, Conference, Doyenné, Bosc
Very high density				
V system intensive	3,5 x 0,50	6,000	2,429	Abbé Fétel, Conference, Doyenné du Comice, Bosc
Vertical axis	3,0 x 0,30	11,000	4,453	Abbé Fétel
	2,5 x 0,31	13,000	5,263	



Source: modified from Sansavini and Musacchi, 2000

Palmette

Abbe Fetel own-rooted 12-year-old

Palmette



Abbe Fetel grafted of Conference (own-rooted) 5-year-old

Spindle



Spindle



V system



Abbè Fétel/BH/MC Spacing 3.8 x 0.35- Planting density 7,518 trees/ha. Year of planting 2005

VERTICAL AXIS



Abbé Fétel/MC - Vertical axe. Year 5. Ferrara. 2005 Density 12,121 trees/ha. Spacing 2.75 x 0.30 m

Cv Abbé Fétel/Syd
1.0 m. Planting del

g distance 3.3 x



Bi-axis



From old to new orchards in Washington and Oregon



From a globe shape to a Bi-axis system



NEW ORCHARDS



Two-axis



Three- axis

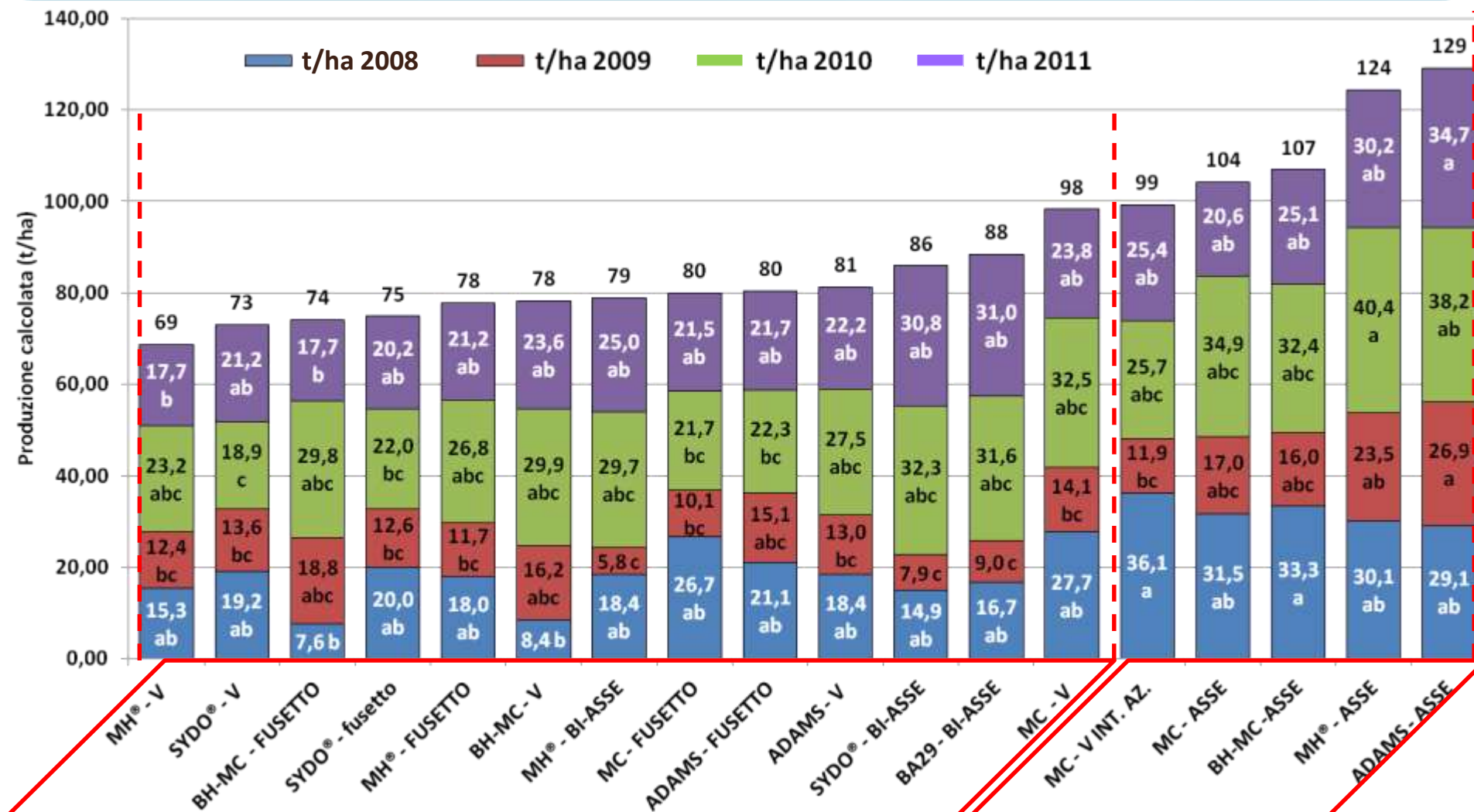
Comparison among orchard systems for Abbé Fétel cultivar

Training system	density	Rootstock					
		ADAMS	Sydo ^o	MC	BH-MC	MH ^o	BA29
Spindle	Spacing (m)	3,5x0,9	3,5x1	3,5x0,8	3,5x0,8	3,5x0,9	/
	Density (tree/ha)	3,175	2,857	3,571	3,571	3,175	
Bi-axis	Spacing (m)	/	3,5x1	/	/	3,5x1	3,5x1
	Density (tree/ha)		2,857			2,857	2,857
"V" system	Spacing (m)	3,5x0,7	3,5x0,8	3,5x0,5	3,5x0,5	3,5x0,7	/
	Density (tree/ha)	4,082	3,571	5,714	5,714	4,082	
Vertical axis	Spacing (m)	3,5X0,4	/	3,5x0,3	3,5x0,3	3,5X0,4	/
	Density (tree/ha)	7,143		9,524	9,524	7,143	
Intensive "V" system	Spacing (m)	/	/	3,5X0,4	/	/	/
	Density (tree/ha)			7,143			

Every combination rootstock-training system was rapresented by three randomized repetitions.

Comparison among orchard systems for Abbé Fétel cultivar: productive results.

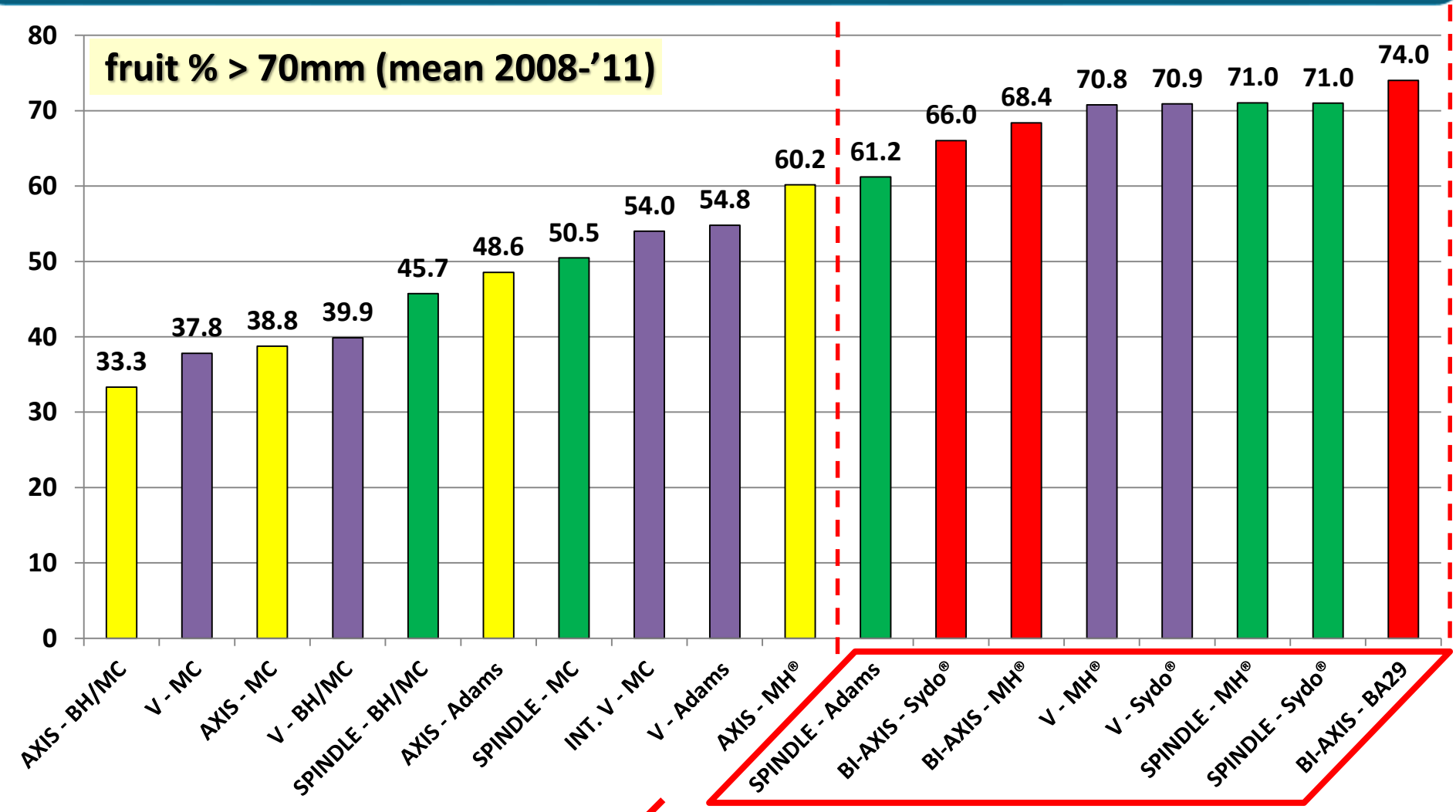
Calculated Yield/ha (2008-2011)



Density: 2,857 ÷ 5,714 trees/ha

Density: 7,143 ÷ 9,524 trees/ha

Comparison among orchard systems for Abbé Fétel cultivar: Fruit size: % over 70 mm



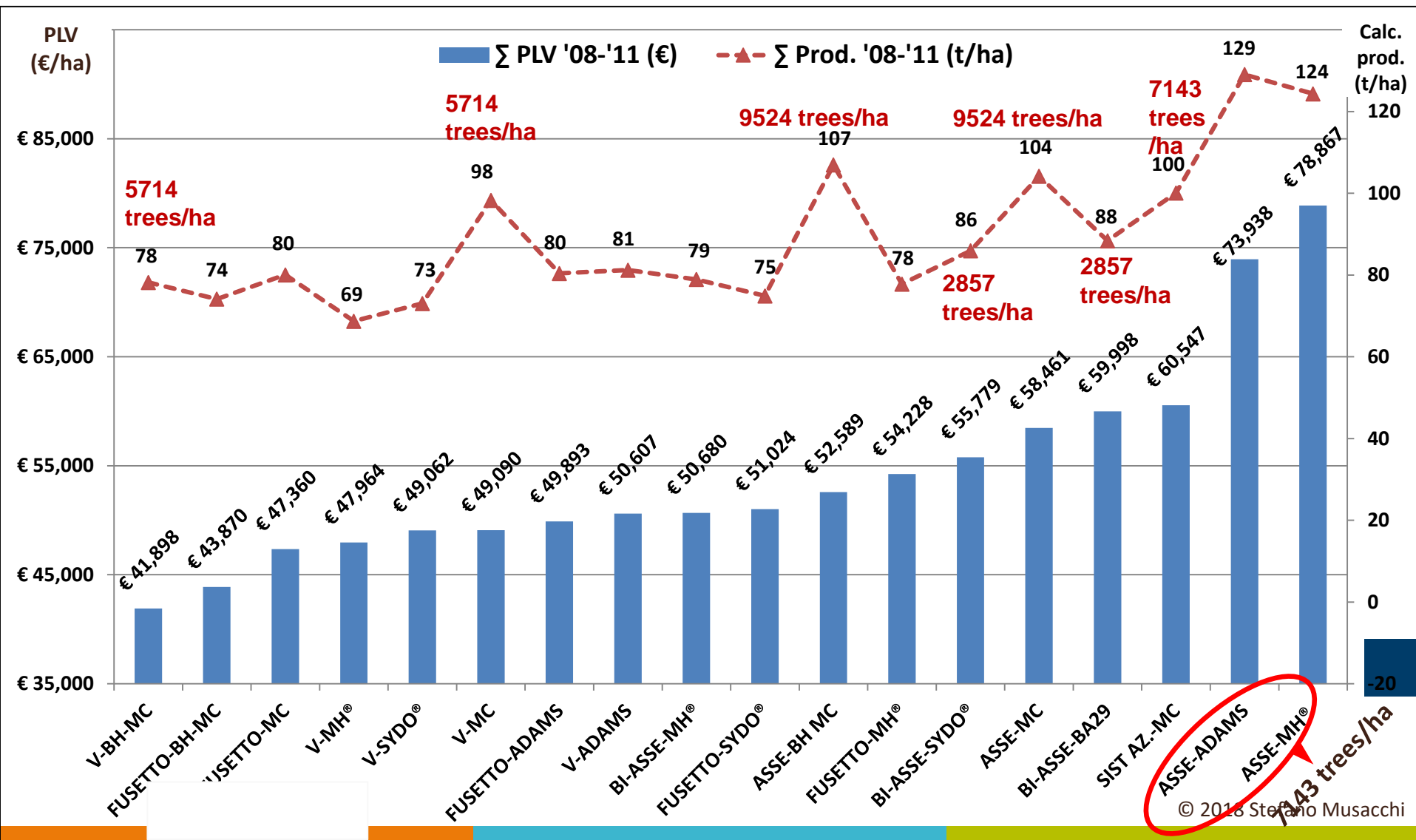
7,143
trees/ha

Density: $2,857 \div 4,082$
trees/ha

Value of the production

	Size	- 60	60/65	65/70	70/75	75+
Year	2008	0,05	0,45	0,68	0,87	0,93
	2009	0,05	0,35	0,55	0,70	0,80
	2010	0,05	0,55	0,75	0,92	1,00
	2011	0,05	0,15	0,20	0,40	0,52

Prices per size
Source:
Fondazione
F.Ili Navarra



Pruning Bi-axis

Bibaum[®] - First year early spring (left) second year (right)



Bi-axis system

- If the trunk presents blind areas in the second year, it is possible to girdle the trunk or notch over the dormant buds to induce bud break. In the third year, the tree should completely fill the space.

Girdling: Precise shoots formation



Girdling, notching and Promalin application can help to promote shoot growth



Notching and girdling effects on blind wood



**Girdling, notching and Promalin
application can help to promote shoot
growth**

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Notching and girdling effects on blind wood



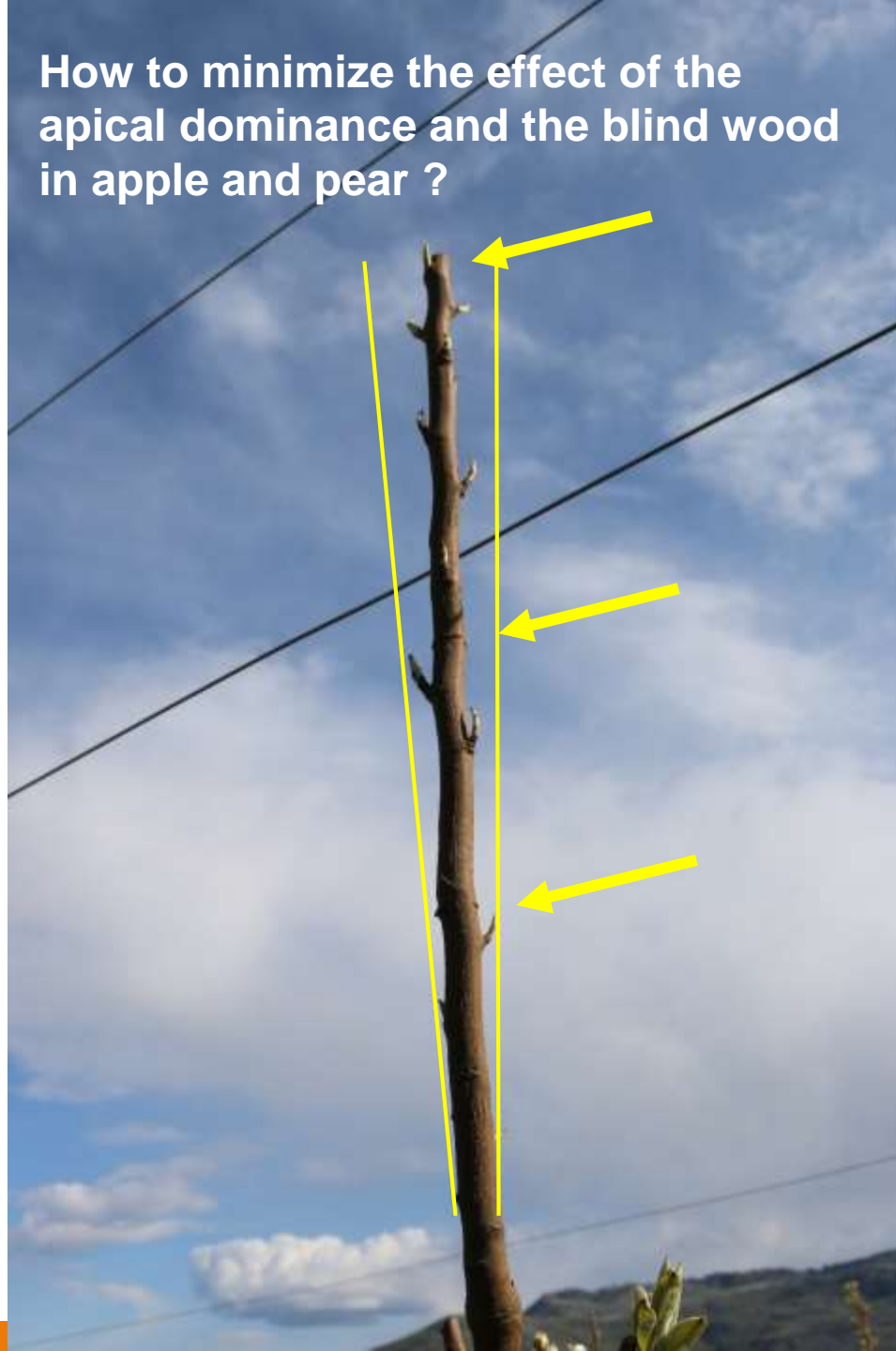
Notching and girdling effects on blind wood



Girdling effects on Fuji



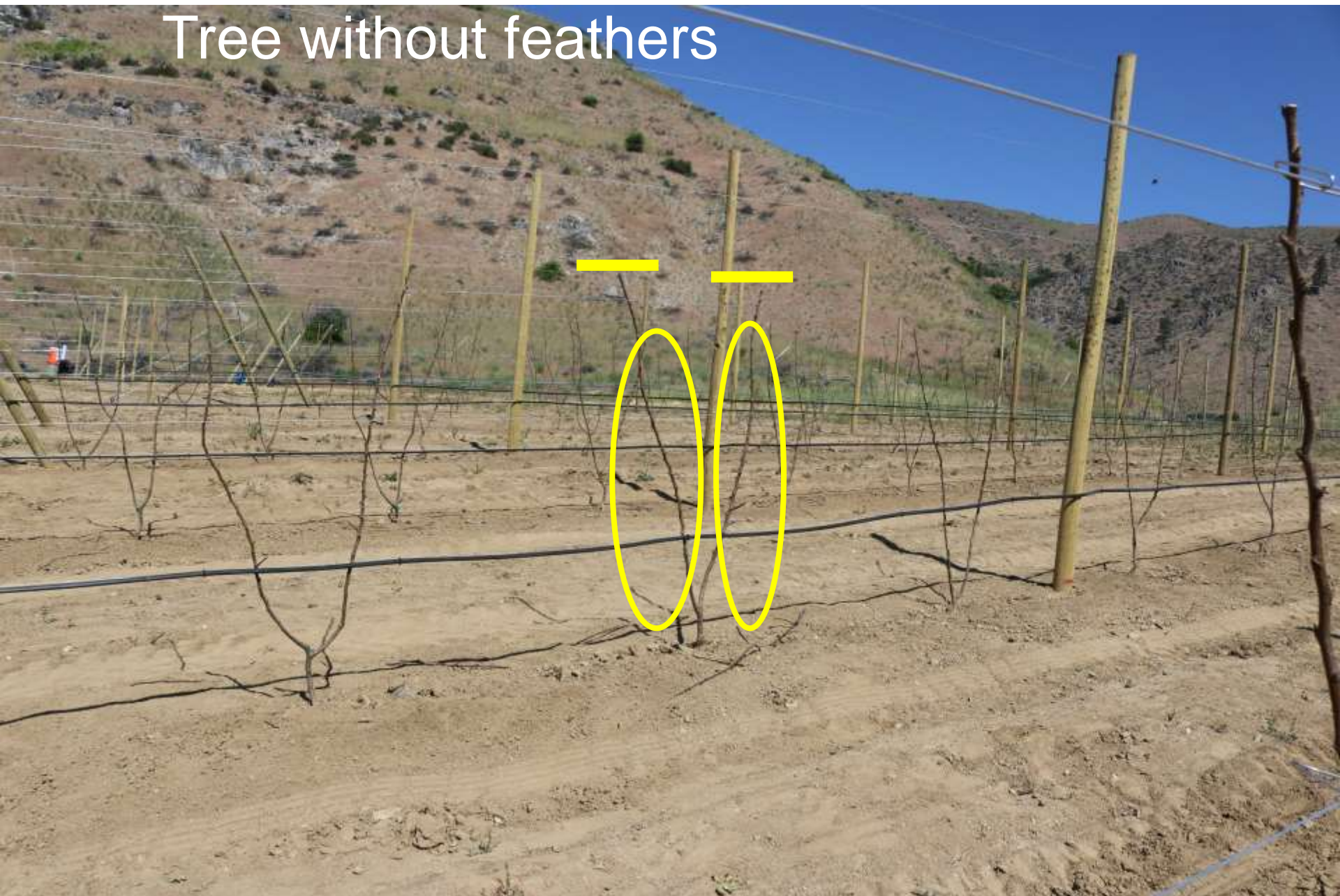
How to minimize the effect of the apical dominance and the blind wood in apple and pear ?



Tree with feathers



Tree without feathers



Starting operations

- Head back the tree 3 inches above the third wire. All the tree will be at the same level
- Girdling every feet the part of the tree in the ellipse. After planting
- Notching at least 4 buds between two girdling, the bottom part is more important. After planting
- Start the feathers production 1.5 feet above the ground. Don't move to high.....please.

- Click pruning help to maintain the cropping zone close to the stem
- Pruning is simple and is required to eliminate the shoots that are too vigorous and remove branches oriented towards the inside.
- In the basal zone a good rule is to eliminate all the shoots that have a diameter 30% greater than that of the trunk where they are inserted.
- It is strongly recommended to leave a stub to avoid producing blind wood.
- Prefer to It is recommended to renew 20 % of the structure annually to minimize branches aging.

Click = Tira savia



Click = Tira savia

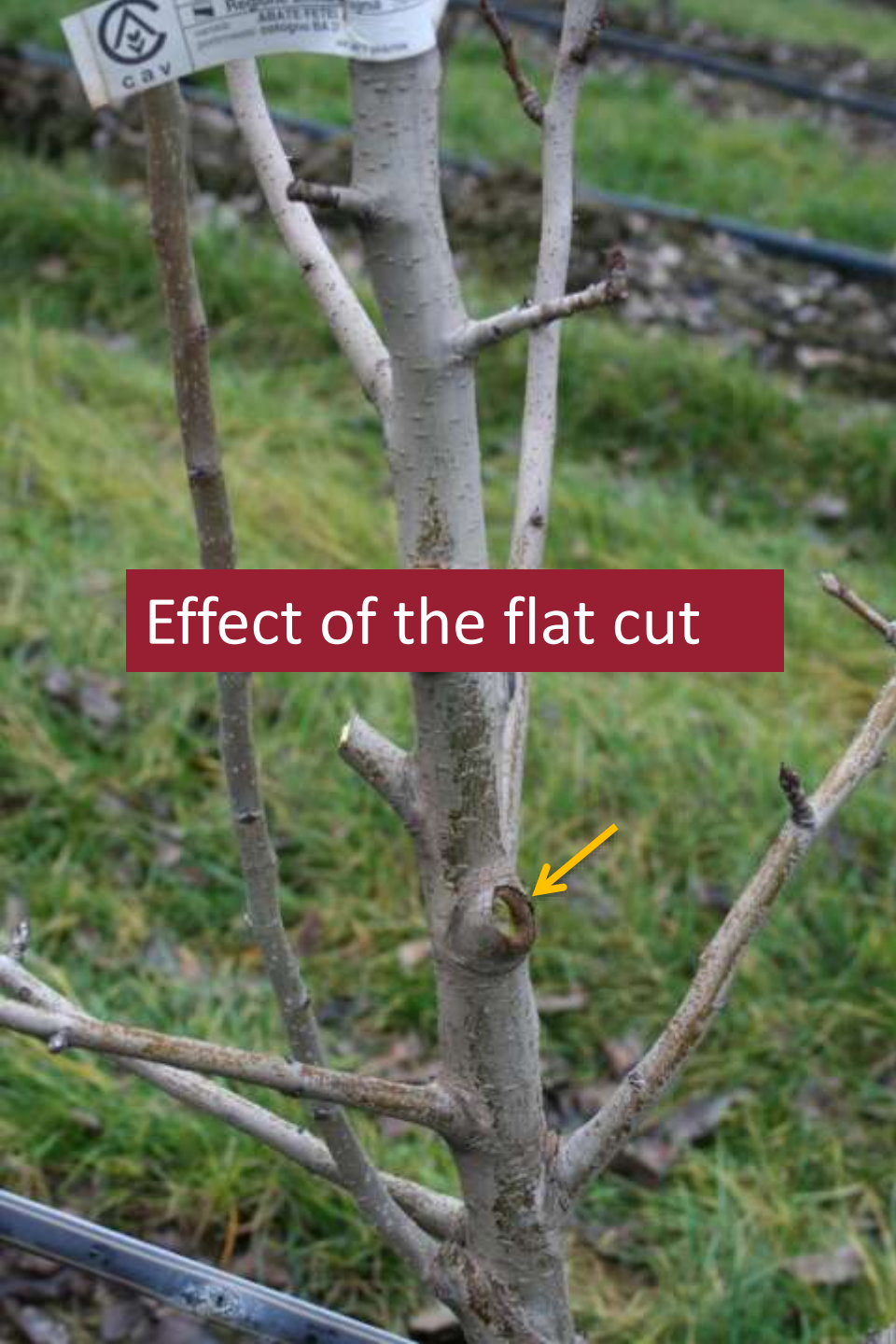


Click effect on shoot growth



Click pruning effects on buds swelling





Effect of the flat cut



Effect of the flat cut

Effect of “Dutch cut”



Pruning of the top



- We need to maintain only the twigs closed with a flower bud.
- Later cut when the final height of the tree is achieved.
- Short the top on 1-year old shoot.
ONLY IF NECESSARY- SPECIES
DEPENDENT (PEAR)

Click pruning of the top in apple



Cut back on lateral 1-year-old shoot with a flower bud



Cut back of the top on 1-year-old shoot





**Thank you
for your
attention !!**

Thank
you!



WSU TREE FRUIT ENDOWMENT

YouTube Videos

WSU CAHNRS Channel; WSU Tree Fruit playlist

Recorded and Being Edited:

Pruning Bartlett Pears to Optimize Fruit Size and Quality (Musacchi)

WSU Expert Videos

Direct link to the WSU Tree Fruit playlist:

https://www.youtube.com/playlist?list=PLajA3BBVyv1zjkicqf3Of_Ka_PTSAddqu

